

# PRO Series

## *Installation Instructions*

### UPON DELIVERY OF PRODUCT

1. **VERIFY** packing slip matches with product and order
2. **INSPECT** delivered product thoroughly. Report any discrepancies of original order, product defects, etc. No reimbursement/ warranty claim will be given for labor on material installed with visual defects. Any defects – size, color, or otherwise – must be reported to the place of purchase prior to installation.
3. **STORE** product and adhesives in clean, dry environment with temperatures between 70 or 95 F.
4. **READ** product and sub-floor preparation, instructions, warranty and other disclaimers carefully and completely before beginning any installations.

#### Warning:

**DO NOT** use recycled rubber products in conjunction with any petroleum or citrus-based products. This includes solvents, adhesives, or sealants. All substrates (especially new concrete) must be fully cured for 45 to 60 days prior to installing rubber products.

**INTRODUCTORY NOTE:** This installation guide is intended to provide the necessary information for the proper installation of Perfect Surfaces rubber rolls. These instructions are believed to be based on industry standards and are provided for informational use only.

**PERFECT SURFACES INC. DOES NOT WARRANTY ANY INSTALLATION PERFORMED PURSUANT TO THESE INSTRUCTIONS OR OTHERWISE AND SPECIFICALLY DISCLAIMS LIABILITY FOR ANY DIRECT OR INDIRECT PERSONAL INJURY, PROPERTY DAMAGE OR OTHER COSTS OR LOSSES RESULTING FROM INSTALLATION.** Perfect Surfaces rubber rolls should be installed by qualified and experienced personnel.

#### **RECOMMENDED TOOLS**

Measuring Tape or Ruler  
Metal Straight Edge Knife or  
Non-Retractable Utility Knife w/ Extra Blades  
4' Straight Edge/ Drywall Square  
White Marker or Chalk  
Chalk Line  
2x4 Wood Block  
Cellophane, Masking or Packing Tape  
Mallet

#### **ADHESIVE OPTIONS**

GatorTAPE – Double sided tape

#### TruGlu adhesive:

Rubber gloves  
1, 50-100 lb Linoleum roller  
Square-Notch trowel 1/16"x1/16 x1/16" (over porous substrate) Coverage: 200 ft<sup>2</sup>/gal or  
U-Notch Trowel 1/16"x1/32"x1/32" (over non-porous substrates) Coverage: 300 ft<sup>2</sup>/ gal  
Rags

## ADHESIVE

Protect unopened containers from heat and direct sunshine. TruGlu must be stored at a temperature range of 65 to 95 F for 72 hours before, during and after use. TruGlu has a shelf life of one year when stored at this temperature range.

- Wear gloves during application. TruGlu is difficult to remove from skin and clothing; if adhesive gets on skin, immediately wipe it off with a dry cloth.
- Do not apply adhesive on frozen surfaces or standing water.
- Avoid contact with water or alcohol before use and before fully cured.
- Do not use in area subject to hydrostatic head pressure.
- Do not use on wet, contaminated, or friable substrates.
- It is the user's responsibility to check the adhesion of the cured adhesive on a typical test area at the project **BEFORE** application.

## CLEANING

Regular Maintenance: Sweep, sponge mop or vacuum rubber flooring for everyday maintenance.

Restorative Maintenance: Auto scrubber **WITHOUT** squeegee attachment.

**DO NOT USE** Petroleum or citrus based products to clean rubber.

## PREPARATION

### Product

Perfect Surfaces rubber rolls should reach ambient room temperature to ensure a secure, tight installation with minimal size fluctuation. Each piece should be allowed to acclimatize for a full 24 hours prior to beginning installation. This allows the product to relax and size-stabilize at the typical room temperature. Inspect the product prior to installation for measurable defects or variations.

### Sub-Surface

For best installation, any sub-surface should be reasonably flat and free of holes or variances of more than 1/8".

1. All sub-surfaces should be structurally sound and fully cured for 45 to 60 days. Test floor for vapour drive in accordance with anhydrous calcium chloride test. Vapor test should not exceed the industry standard of <3.0 lbs per 1,000 square feet in 24 hours.
2. Repair concrete and install joint sealants and fillers as necessary.
3. Mechanical surface profiling is the preferred floor preparation method. It is the only acceptable preparation method where warranties are issued. Acid etching is not recommended. Mechanically profile the floor to medium grit sandpaper texture. Remove curing and parting compounds and other surface hardeners and floor coatings in accordance with the manufacturer's instructions.

### A. CONCRETE

New concrete must be allowed to cure thoroughly prior to installation (45 to 60 days). If sealants are used, **DO NOT** use one with a petroleum base. Old concrete must be repaired and have joint sealants and fillers installed as necessary. All cracks and flaws should be filled in or repaired prior covering with rubber products. Use patching material as appropriate

### B. WOOD BASE

Wood surfaces should be completely cleaned of dirt, dust, grease or any other foreign matter and be completely dry prior to installation. Trapped moisture may rot the wood or interfere with installation adhesives. Nails or other protrusions should be pounded down or removed, holes repaired, and surface variances within the 1/8" acceptable variance level.

### C. ASPHALT

Asphalt requires the same preparation as concrete. However, due to variations in asphalt substrates, it is the user's responsibility to check the adhesion of the cured adhesive on typical test areas at the project **BEFORE** application



## INSTALLATION

### Indoors

1. **Perfect Surfaces flooring should be installed by a trained professional flooring installer with experience installing rubber flooring.** Assume the walls, and/or curbs are not perfectly straight or square. Begin by determining the vertical centre of the area to be installed. Snap a chalk line. Snap two additional chalk lines 24" from the other side of the original chalk line. (Figure 1) This is the guideline for the edges on the first 48" roll. (If the roll to be installed is of another width, divide the width in half and measure that distance out from the original chalk line to determine the first rolls guides) **Ensure the flooring is laid so that any curl is facing down. This will prevent the ends from curling up.**
2. Commencing at the wall, unroll the first piece over the prepared area. Maneuver the rubber to lay precisely within the two chalk lines by tapping with a mallet and wood block. If the length of the rubber exceeds the length of the floor, use a straight edge and non-retractable utility knife to trim the excess length, **leaving an extra inch for the final cut. (see cutting tips)**
3. Repeat steps above for remaining rolls. *For subsequent roll placement, chalk line can be used to define the areas of installation but is not as crucial as with the initial piece. (Figure 3) See curing times on the back page for traffic acceptability.*
4. To ensure a tight-fitting seam when butting one roll up to another, overlap the seam by 1/8". Working from one end, work the overlapping roll down into the seam. If a gap appears, lift the roll and overlap the seam to before the gap and repeat the process. If rippling appears on the far side of the overlapping roll remove this by stretching the material with a pulling or kicking motion. **Always ensure a tight-fitting seam prior to applying adhesive. Prior to curing, the adhesive will not have sufficient grab to fix a misaligned seam. Never apply tape to the surface of the flooring as it may leave a residue on the surface when removed.**
5. After the entire room has been laid out and allowed to fully acclimate to the room and floor temperature, trim the roll lengths as required for a perfect fit. Beginning with a roll aligned along a from edge or wall, pull the roll back one half of length. Apply adhesive or tape as described below. Lay the flooring back down being careful to not allow air pockets. Repeat the process for the other half of the first roll and moving onto adjacent rolls. **Be very careful to not allow the portion of the roll that is overlapping to touch the adhesive first.** Thoroughly roll the flooring with a 50-100 lb linoleum roller to assure bonding of the rubber to the adhesive. *Be careful not to shift the roll while rolling.* Rolling should be done again at 30 and 60 mins after the initial placement of the roll onto the adhesive. Rolling should be done both length wise and width wise. This will ensure maximum contact and ultimate bond.
  - a. **If Adhesives are Needed**  
Gloves are strongly recommended during application, as the TruGlu adhesive may cause skin irritation. Apply TruGlu adhesive prior to laying each mat and apply only within the area of the mat to be laid down. The adhesive should be applied thinly and evenly, using one of the trowels listed above. (TruGlu will cover 200-300 square feet per gallon.) *Do not apply more adhesive than can be utilized within a 30 min window. In ideal temperatures there is approximately 30 mins of open time to apply the adhesive and maneuver the rubber mat onto the adhesive and position prior to curing onset.* Wipe off contaminated tools or equipment with mineral spirits. **DO NOT** allow mineral spirits to meet finished product.
  - b. **Using GatorTAPE**  
Apply the double-sided tape on the floor. Remove release tape and ease rubber back down into place. Do not allow to 'flop' onto the tape as it may create air pockets. Press to adhere. Continue this process for the remainder of the floor.  
**ADHESIVE CLEAN UP TIPS:** Before trowelling with TruGlu, cover the unused portions of the trowel with duct tape. After trowelling, tear off the tape before the material cures. Clean all tools and excess TruGlu immediately after use with mineral spirits. Use proper precautions when handling solvents. Cured adhesive can be removed by cutting with a mechanical tool. **DO NOT** allow mineral spirits to meet finished product.

### Outdoors

Outdoor installations may **require complete adhesion** for maximum floor strength. Use the same procedures as in the indoor installation, using the TruGlu adhesive process. Use of TruGlu will also add strength and immobility to the floor. Take note of outdoor temperature when using TruGlu adhesive, as it will affect curing time. In some areas, evening or night installations are best due to extreme heat. Colored product installed outdoors will be subject to harsh UV rays, and as such may discolor.

Figure 1

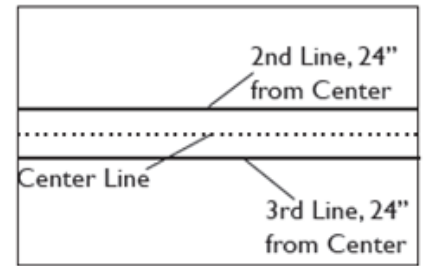


Figure 2

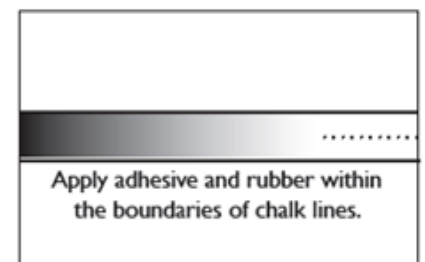


Figure 3

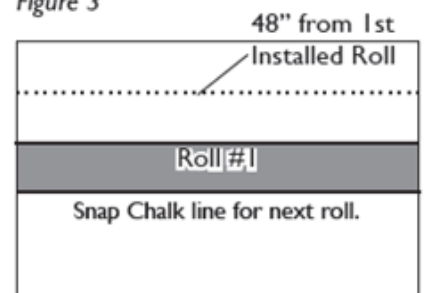
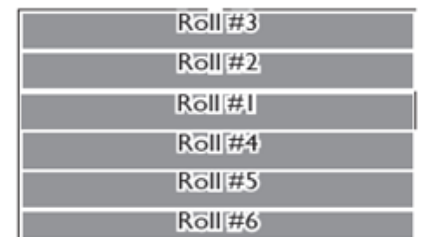


Figure 4



Sample of finished floor layout.

## PRODUCT WARRANTY

This is a 5-year limited warranty.

Perfect Surfaces will then promptly investigate the claim and will make the final determination, in its sole discretion, as to whether the claimed defect is covered under this warranty

**Information and physical evidence will be required to process any claim.**

Perfect Surfaces Inc. will replace the mats and credit the customer the following amounts based on current prices at the time of replacements: 0-3 years – 100%, more than 3 but less than 4 – 75%, more than 4 but less than 5 – 50%.

Perfect Surfaces warrants each segment of the system to be free from defects in material or workmanship and agrees to replace any segment (product supply only) which discloses such defects when used under normal conditions.

This remedy covers only replacement of the product, FOB Airdrie Alberta, Canada. In the event of a Warranty Claim, contact your dealer.

This remedy is the sole and exclusive remedy available to the Original Purchaser for breach of express or implied representations or warranties with respect to the product.

### Warranty Exclusions

This warranty does not cover product failure caused by:

Improper installation or maintenance (see installation, care and maintenance instructions) including, but not limited to, the product being installed on top of improper sub- surface preparation or improper adhesive use.

An act of negligence, abuse, accident, misuse, including, but not limited to; vandalism, civil disobedience, act of crime, act of war and the like occurs.

Installation or issues caused by excessive moisture under PRIME Series Mats or water migration through concrete, etc.

The material is used in applications/ locations other than those for which it was designed.

Normal wear over time.

Heavy use areas (i.e., players' benches, penalty boxes, main access to ice surface or change rooms, free weight areas) pivot points and other high stress areas where excessive wear will occur because of the nature of use.

Gradual changes in color shading due to exposure to sunlight and/or climatic conditions.

Difference in color/shading/flecking variations with actual samples, printed illustrations and/or previously purchased PRO Rolls.

The mat releases from the adhesive over time due to heavy vehicle (forklift) traffic.

Acids, caustic materials or petroleum chemicals and the like, direct or airborne.

Repairs, alterations or modifications made to the surfaces without prior consultation, consent or authorization from Perfect Surfaces.

### Warranty will also be void in the case where:

The Original Purchaser fails to comply with all terms and conditions stated herein.

The Original Purchaser denies Perfect Surfaces and/or its representative access to the installed product and/or fails to cooperate in providing permission for this access.

The original purchaser uses the product for any application other than the one it is intended for.

Payment for the product has not been made in full.

In the event of a Warranty Claim, proof of purchase from Perfect Surfaces or a qualified dealer is necessary for the Warranty to be valid.

### Liability Limitations

The liability of Perfect Surfaces for damages resulting from the use or misuse of the product shall in no event exceed the

replacement cost of the product, FOB Airdrie, Alberta, Canada. In no event will Perfect Surfaces be liable to the original purchaser or any third party for damages, including any lost profits, lost savings, or other consequential or incidental damages arising out of the use or inability to use the product even if Perfect Surfaces and its representatives have been advised of the possibility of these damages.

If an installation is confirmed to have a legitimate warranty claim it is the responsibility of the manager(s) of the facility to secure the site and prevent its use until repairs are made and the site is returned to standard. Perfect Surfaces will not be liable for any injuries, incidents or damages that occur on a warranty claim site prior to the site being remedied. Some jurisdictions do not allow the limitation of liability for incidental or consequential damages so the above may not apply.

### CUTTING TIPS

Tips on cutting sheet rubber follows. This procedure works best when using the Perfect Surfaces knife but will also work with a non-retractable utility knife. When using a utility knife, be sure to keep the blades sharp to aid in the cut and help reduce the possibility of injury due to dull blades.

1. Mark the mats you will need to cut with chalk or a chalk line.
2. Put your straight edge on the corresponding marks you have placed on the mats.
3. Holding the straight edge firmly in place, score the mats two or three times.\*\*
4. Grab the mat close to the score line, lift and bend the mat towards you. The score line will 'break open'.
5. Make several more passes with the knife, working down the established cut, until the cut is complete.

\*\*This process may be made easier by cutting the mat on a raised surface such as the 2x4 wood block used during installation. Gravity will depress the cut edge down and away from the cut and will be less likely to catch the knife blade.

### CURING TIMES

#### Indoors

##### TruGlu Adhesive

Tack Time: 0.5 hours

Light Traffic: 18 hours

Normal Traffic: 24 hours

Heavy Duty Traffic: 72 Hours

#### Outdoors

##### TruGlu Adhesive

Refer to adhesive section of Installation Instructions

#### GatorTAPE:

Foot Traffic: Immediate

#### Non-adhesive:

Normal Traffic: Immediate

**Disclaimer: Recycled rubber, as with any recycled product, can vary. Tolerances in thickness and width have been made as stringent as possible, but some variance is to be expected. Rubber's nature is to expand and contract with changes in temperature and humidity.**

**Perfect Surfaces rubber mats are not to be used in any manner or for purpose not expressly identified by Perfect Surfaces Inc.**

